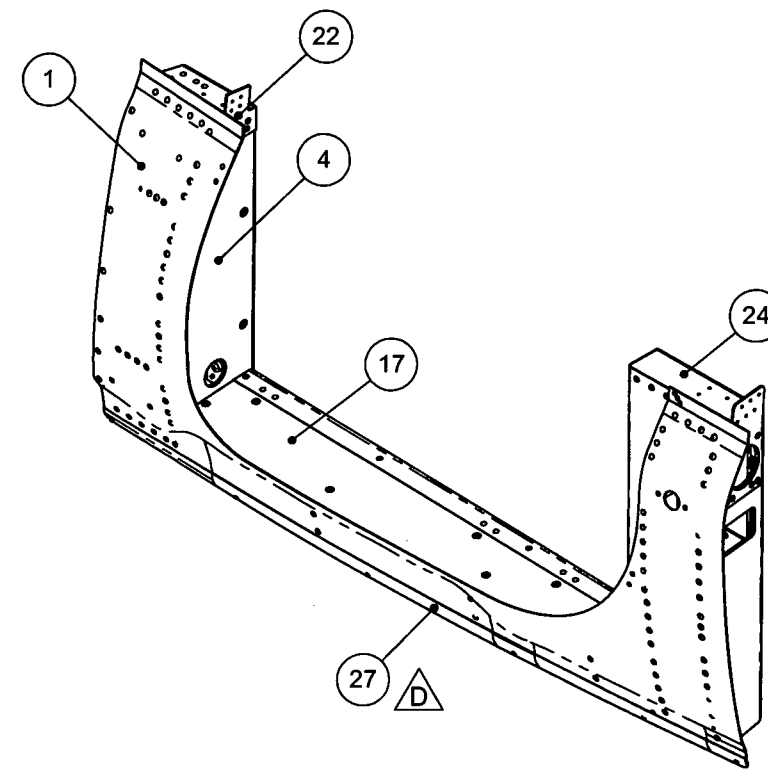
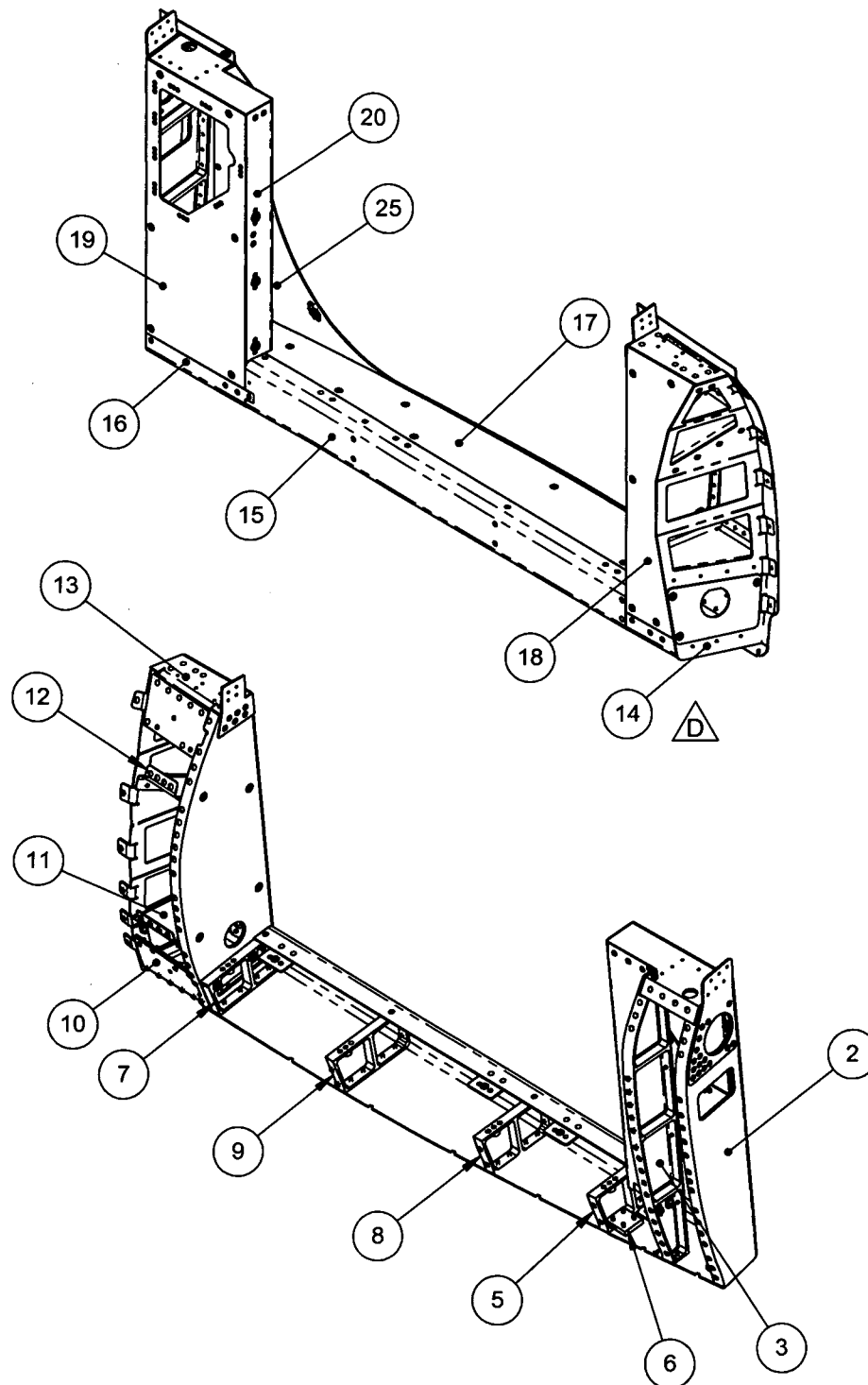


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4467-041	LOWER DOOR ASSY (LH)
1	1	D4469-1	OUTER SKIN LOWER DOOR
2	1	D4470-041	AFT RIB ASSY (LH)
3	1	D4471-041	MID RIB ASSY (LH)
4	1	D4472-041	FWD RIB ASSY (LH)
5	1	D4473-041	SMALL RIB ASSY (LH)
6	1	D4474-1	SPLICE BLOCK
7	1	D4475-041	SMALL RIB ASSY
8	1	D4476-041	SMALL RIB ASSY (LH)
9	1	D4477-041	SMALL RIB ASSY
10	1	D4478-041	INTERCOSTAL 1 ASSY (LH)
11	1	D4479-041	INTERCOSTAL 2 ASSY (LH)
12	1	D4481-041	INTERCOSTAL 4 ASSY (LH)
13	1	D4482-041	INTERCOSTAL 5 ASSY (LH)
14	1	D4483-041	FWD CLOSEOUT PANEL ASSY (LH)
15	1	D4484-041	BOTTOM PANEL ASSY (LH)
16	1	D4484-043	AFT BOTTOM PANEL ASSY (LH)
17	1	D4485-1	LOWER CLOSEOUT PANEL
18	1	D4486-3	FWD ACCESS PANEL (LH)
19	1	D4486-041	ACCESS PANEL ASSY (LH)
20	1	D4487-041	CLOSEOUT PANEL ASSY (LH)
21	1	D4488-5	ANGLE CLIP
22	1	D4490-1	SPLICE PLATE
22	1	D4490-3	SPLICE PLATE
24	1	D4494-041	UPPER BLOCK ASSEMBLY (LH)
25	1	D4521-1	DOUBLER (LOWER DOOR)
26	1	D4570-5	BRACKET
27	1	D4759-1	SCUFF STRIP
28	54	MS20426AD3-3	RIVET, CSK
29	18	MS20426AD3-4	RIVET, CSK
30	3	MS20426AD4-4	RIVET, CSK
31	38	MS20426AD4-6	RIVET, CSK
32	4	MS20426AD4-8	RIVET, CSK
33	71	MS20470AD4-3	RIVET, PAN HEAD
34	20	MS20470AD4-4	RIVET, PAN HEAD
35	22	MS20470AD4-5	RIVET, PAN HEAD
36	1	MS20470AD4-6	RIVET, PAN HEAD
37	27	MS20601AD4W3	RIVET, CSK BLIND
38	6	MS20615-3M3	RIVET
39	2	MS21043-3	NUT
40	9	MS21059L3K	NUTPLATE
41	1	MS21069L08	NUTPLATE
42	11	MS24694-S4	SCREW
43	7	MS24694-S5	SCREW
44	4	MS24694-S56	SCREW
45	3	MS27039-1-07	SCREW
46	2	MS27039-1-14	SCREW
47	2	MS27039-0807	SCREW
48	2	NAS1149DN832J	WASHER
49	7	NAS1149D0332J	WASHER

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 8.65 lbs
- 8) INSTALL ALL RIVETS WET USING PROSEAL 890 B-2 (PRC)
- 9) SEAL ALL GAPS ON MATING PARTS USING PROSEAL 890 B-2 (PRC)
- 10) COAT BOTH FACES OF THE D4469-1 SKIN LOCALLY USING PROSEAL 890 B-2 (PRC) PRIOR TO INSTALLATION OF D4759-1 SCUFF STRIP.



D4467-041 LOWER DOOR ASSY (LH)

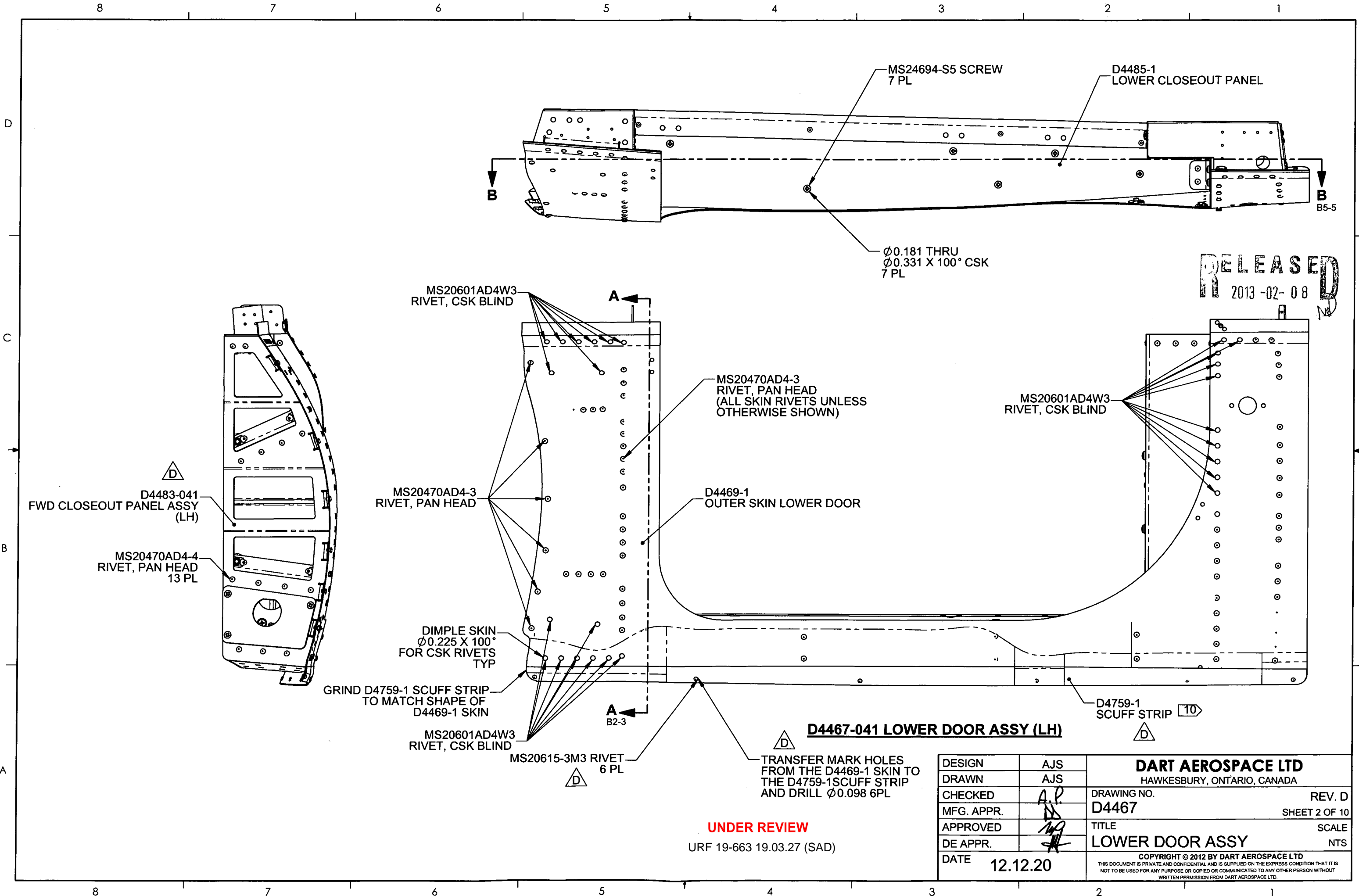
DEO ATTACHED

UNDER REVIEW

URF 19-663 19.03.27 (SAD)

RELEASED
2013-02-08

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO.	REV. D
MFG. APPR.	AS	D4467	SHEET 1 OF 10
APPROVED	140	TITLE	SCALE
DE APPR.	140	LOWER DOOR ASSY	NTS
DATE	12.12.20	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

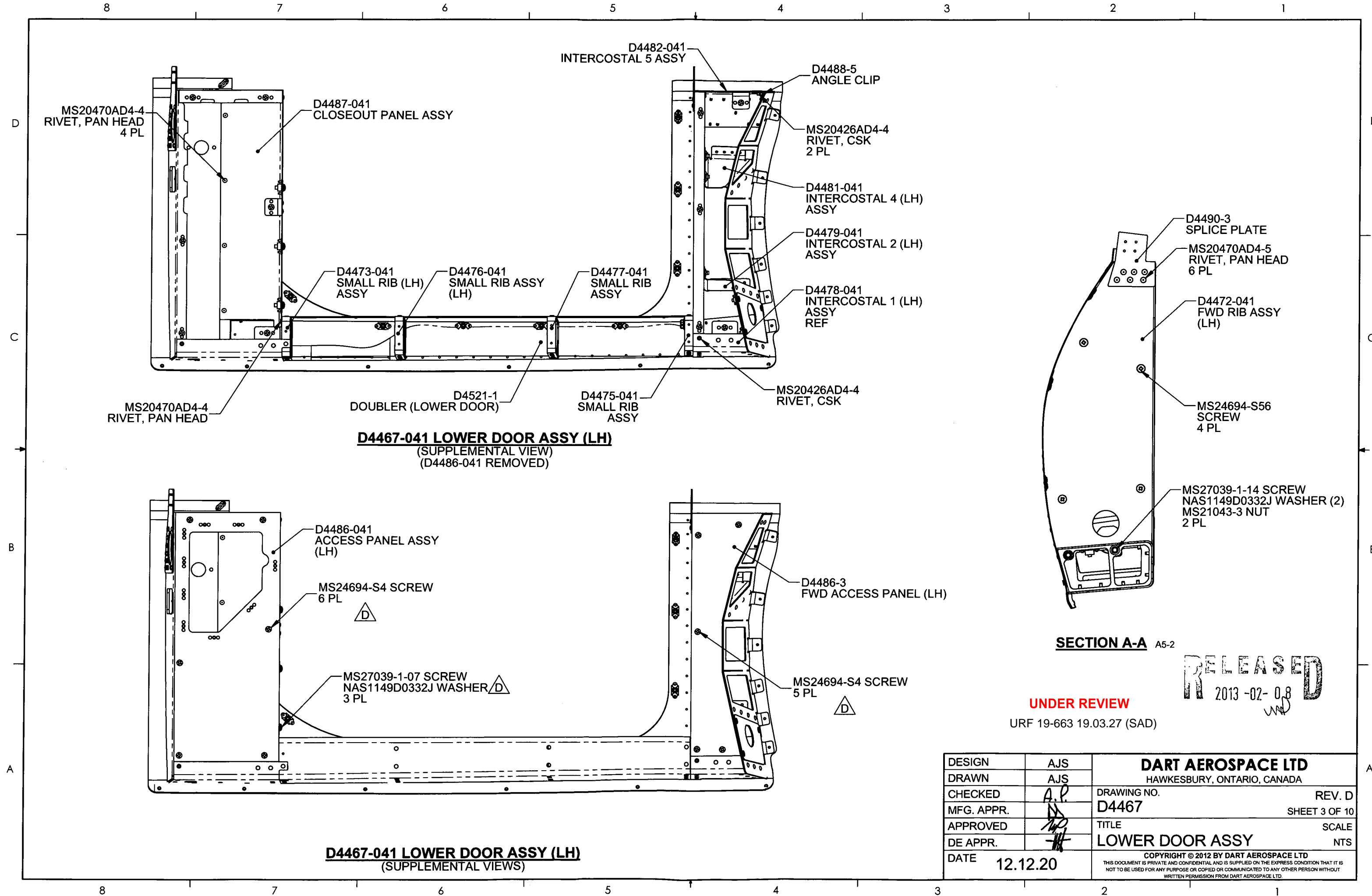


RELEASED
2013-02-08

D4467-041 LOWER DOOR ASSY (LH)

UNDER REVIEW
URF 19-663 19.03.27 (SAD)

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO. D4467	REV. D
MFG. APPR.	MS	SHEET 2 OF 10	
APPROVED	MS	TITLE LOWER DOOR ASSY	SCALE NTS
DE APPR.	MS	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	12.12.20		

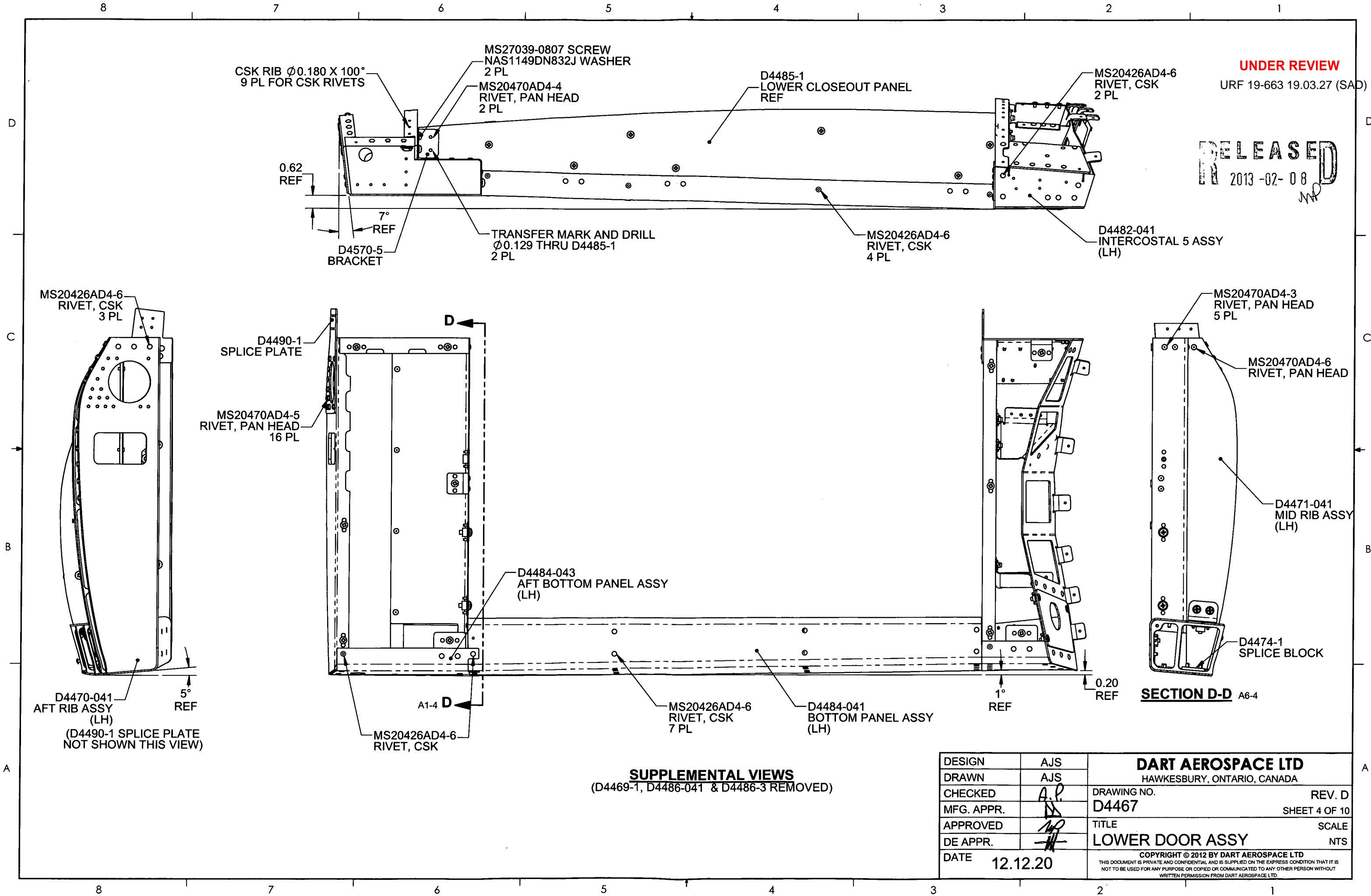


UNDER REVIEW

URF 19-663 19.03.27 (SAD)

RELEASED
2013-02-08

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO. D4467	REV. D
MFG. APPR.	NS	SHEET 3 OF 10	
APPROVED	NS	TITLE LOWER DOOR ASSY	SCALE NTS
DE APPR.	NS	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	12.12.20		

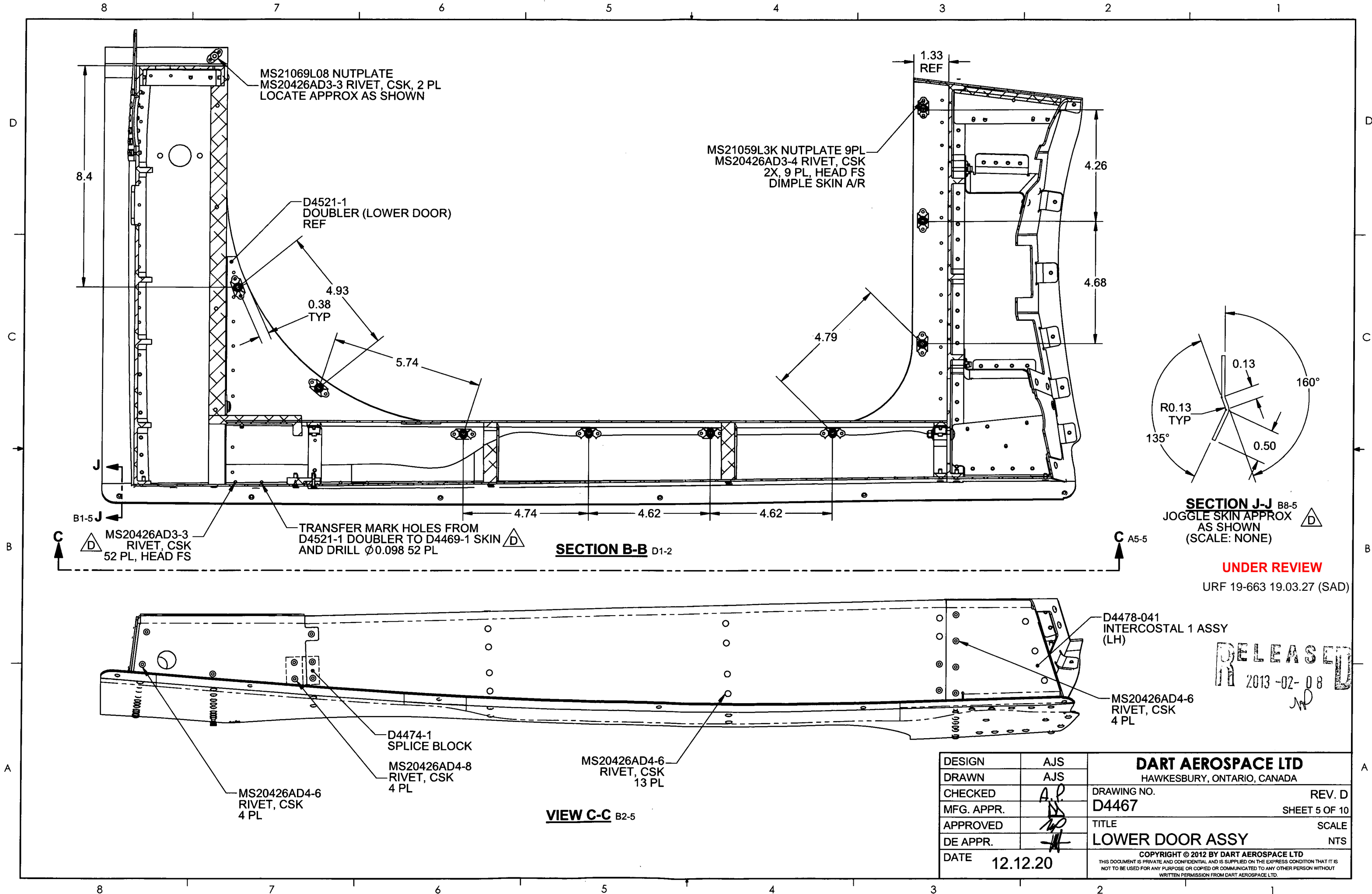


UNDER REVIEW
URF 19-663 19.03.27 (SAD)

RELEASED
2013-02-08

SUPPLEMENTAL VIEWS
(D4469-1, D4486-041 & D4486-3 REMOVED)

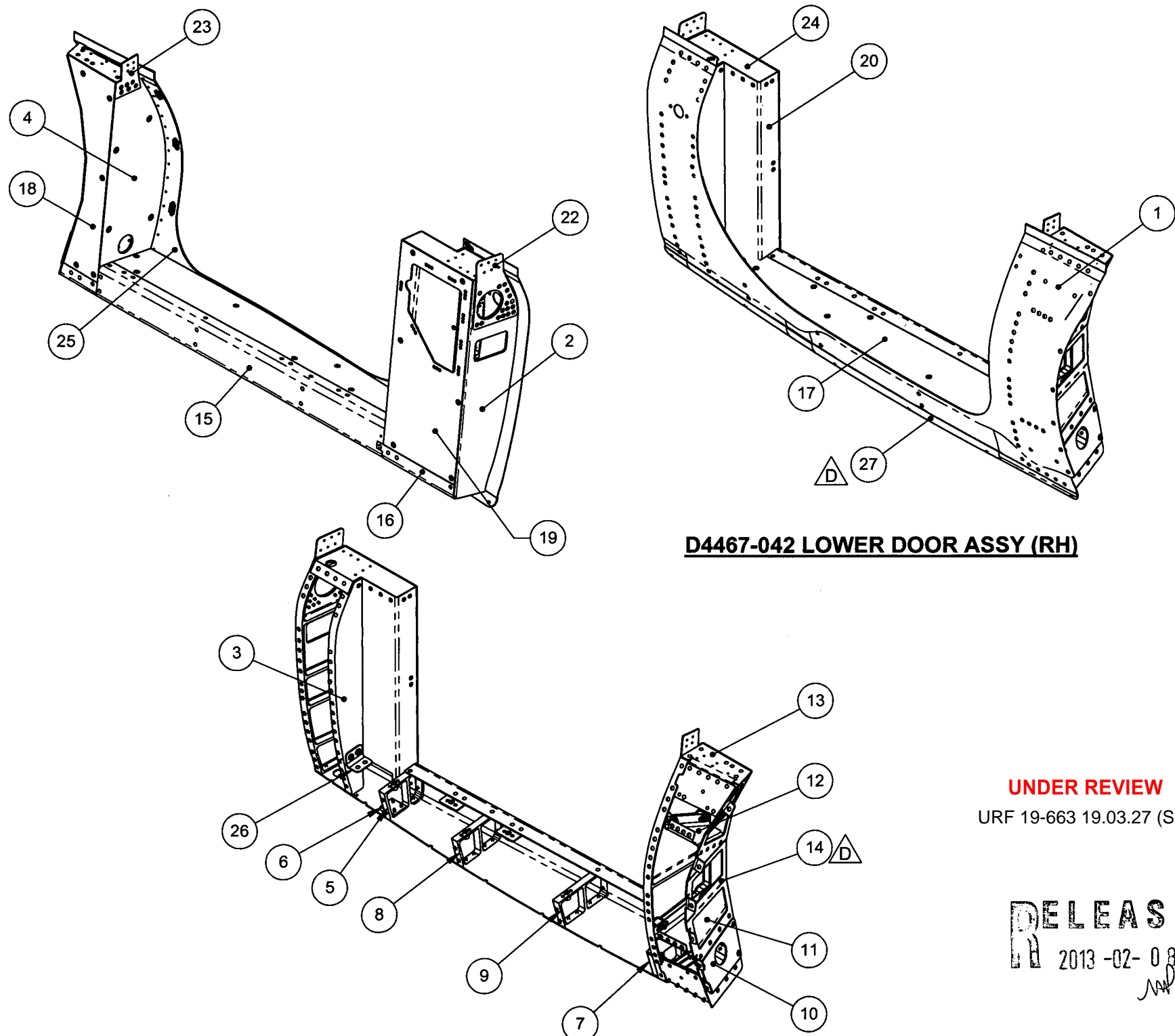
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.P.	DRAWING NO.	REV. D
MFG. APPR.	MS	D4467	SHEET 4 OF 10
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	LOWER DOOR ASSY	NTS
DATE	12.12.20	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



ITEM	QTY -042	P/N	DESCRIPTION
	X	D4467-042	LOWER DOOR ASSY (RH)
1	1	D4469-1	OUTER SKIN LOWER DOOR
2	1	D4470-042	AFT RIB ASSY (RH)
3	1	D4471-042	MID RIB ASSY (RH)
4	1	D4472-042	FWD RIB ASSY (RH)
5	1	D4473-042	SMALL RIB ASSY (RH)
6	1	D4474-1	SPLICE BLOCK
7	1	D4475-041	SMALL RIB ASSY
8	1	D4476-042	SMALL RIB ASSY (RH)
9	1	D4477-041	SMALL RIB ASSY
10	1	D4478-042	INTERCOSTAL 1 ASSY (RH)
11	1	D4479-042	INTERCOSTAL 2 ASSY (RH)
12	1	D4481-042	INTERCOSTAL 4 ASSY (RH)
13	1	D4482-042	INTERCOSTAL 5 ASSY (RH)
14	1	D4483-042	FWD CLOSEOUT PANEL ASSY (RH)
15	1	D4484-042	BOTTOM PANEL ASSY (RH)
16	1	D4484-044	AFT BOTTOM PANEL ASSY (RH)
17	1	D4485-1	LOWER CLOSEOUT PANEL
18	1	D4486-4	FWD ACCESS PANEL (RH)
19	1	D4486-042	ACCESS PANEL ASSY (RH)
20	1	D4487-042	CLOSEOUT PANEL ASSY (RH)
21	1	D4488-5	ANGLE CLIP
22	1	D4490-1	SPLICE PLATE
23	1	D4490-3	SPLICE PLATE
24	1	D4494-042	UPPER BLOCK ASSEMBLY (RH)
25	1	D4521-1	DOUBLER (LOWER DOOR)
26	1	D4570-5	BRACKET
27	1	D4759-1	SCUFF STRIP
28	54	MS20426AD3-3	RIVET, CSK
29	18	MS20426AD3-4	RIVET, CSK
30	3	MS20426AD4-4	RIVET, CSK
31	38	MS20426AD4-6	RIVET, CSK
32	4	MS20426AD4-8	RIVET, CSK
33	71	MS20470AD4-3	RIVET, PAN HEAD
34	20	MS20470AD4-4	RIVET, PAN HEAD
35	22	MS20470AD4-5	RIVET, PAN HEAD
36	1	MS20470AD4-6	RIVET, PAN HEAD
37	27	MS20601AD4W3	RIVET, CSK BLIND
38	6	MS20615-3M3	RIVET
39	2	MS21043-3	NUT
40	9	MS21059-3K	NUTPLATE
41	1	MS21069L08	NUTPLATE
42	11	MS24694-S4	SCREW
43	7	MS24694-S5	SCREW
44	4	MS24694-S56	SCREW
45	2	MS27039-1-14	SCREW
46	2	MS27039-0807	SCREW
47	2	NAS1149DN832J	WASHER
48	4	NAS1149D0332J	WASHER

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 8.65 lbs
- 8) INSTALL ALL RIVETS WET USING PROSEAL 890 B-2 (PRC)
- 9) SEAL ALL GAPS ON MATING PARTS USING PROSEAL 890 B-2 (PRC)
- 10) COAT BOTH FACES OF THE D4469-1 SKIN LOCALLY USING PROSEAL 890 B-2 (PRC) PRIOR TO INSTALLATION OF D4759-1 SCUFF STRIP.

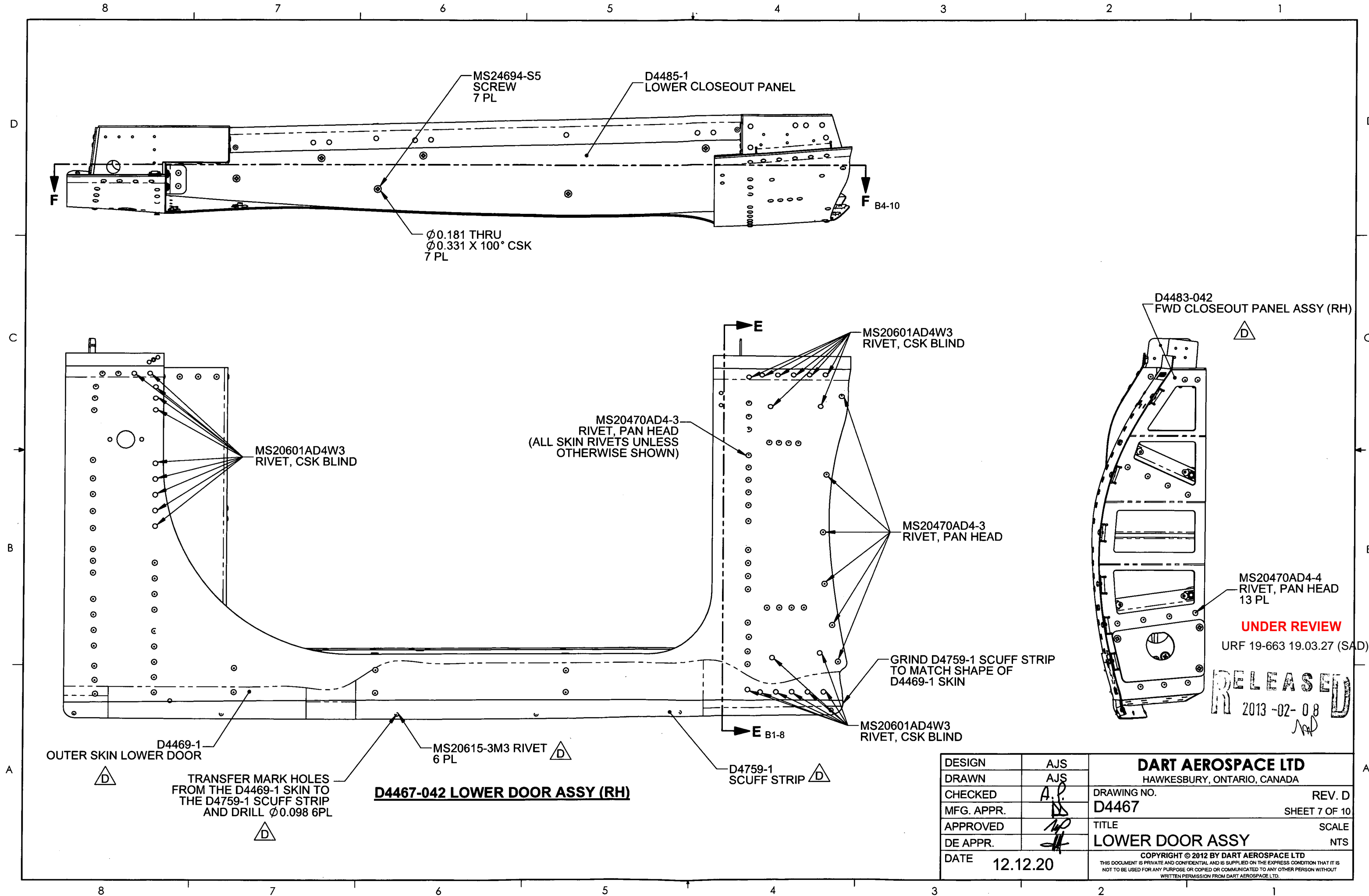


D4467-042 LOWER DOOR ASSY (RH)

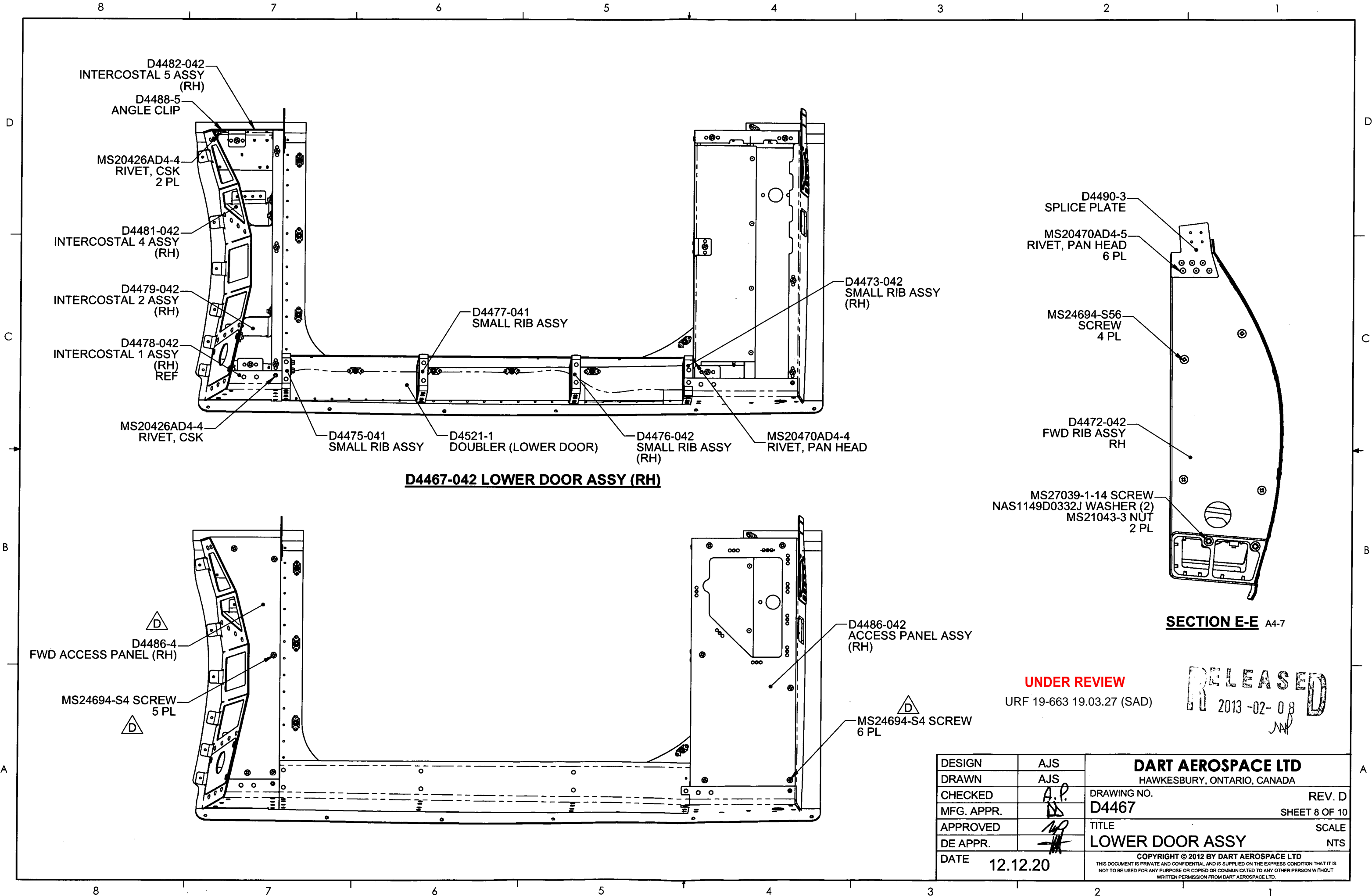
UNDER REVIEW
URF 19-663 19.03.27 (SAD)

RELEASED
2013-02-08
MD

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>A.P.</i>	DRAWING NO. D4467	REV. D
MFG. APPR.	<i>MS</i>	SHEET 6 OF 10	
APPROVED	<i>MS</i>	TITLE LOWER DOOR ASSY	SCALE NTS
DE APPR.	<i>MS</i>	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	12.12.20		



DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO.	REV. D
MFG. APPR.	AS	D4467	SHEET 7 OF 10
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	LOWER DOOR ASSY	NTS
DATE	12.12.20	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D4482-042
INTERCOSTAL 5 ASSY
(RH)

D4488-5
ANGLE CLIP

MS20426AD4-4
RIVET, CSK
2 PL

D4481-042
INTERCOSTAL 4 ASSY
(RH)

D4479-042
INTERCOSTAL 2 ASSY
(RH)

D4478-042
INTERCOSTAL 1 ASSY
(RH) REF

MS20426AD4-4
RIVET, CSK

D4475-041
SMALL RIB ASSY

D4521-1
DOUBLER (LOWER DOOR)

D4476-042
SMALL RIB ASSY
(RH)

MS20470AD4-4
RIVET, PAN HEAD

D4467-042 LOWER DOOR ASSY (RH)

D4473-042
SMALL RIB ASSY
(RH)

D4490-3
SPLICE PLATE

MS20470AD4-5
RIVET, PAN HEAD
6 PL

MS24694-S56
SCREW
4 PL

D4472-042
FWD RIB ASSY
RH

MS27039-1-14 SCREW
NAS1149D0332J WASHER (2)
MS21043-3 NUT
2 PL

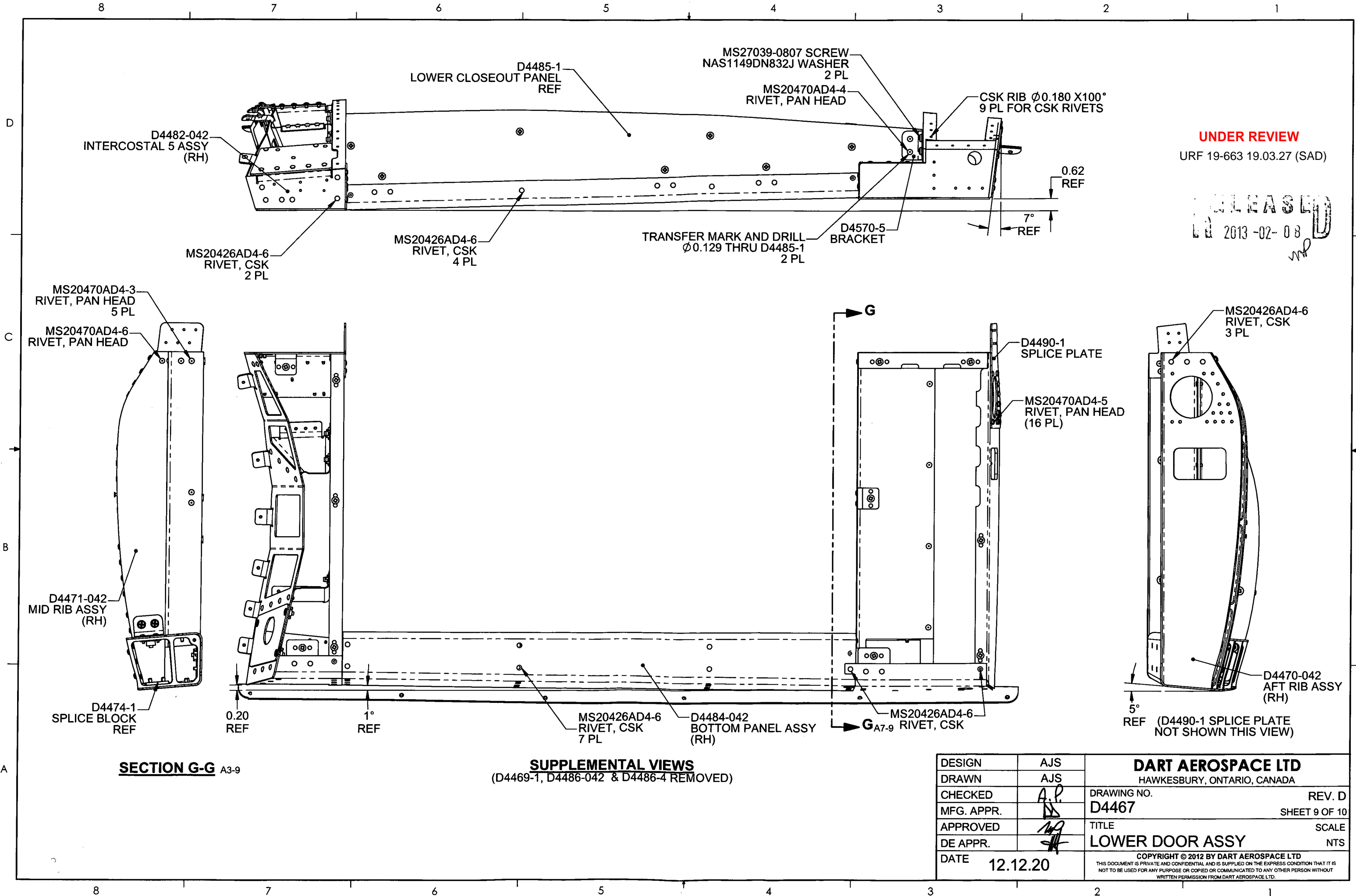
SECTION E-E A4-7

D4486-4
FWD ACCESS PANEL (RH)

MS24694-S4 SCREW
5 PL

D4486-042
ACCESS PANEL ASSY
(RH)

MS24694-S4 SCREW
6 PL

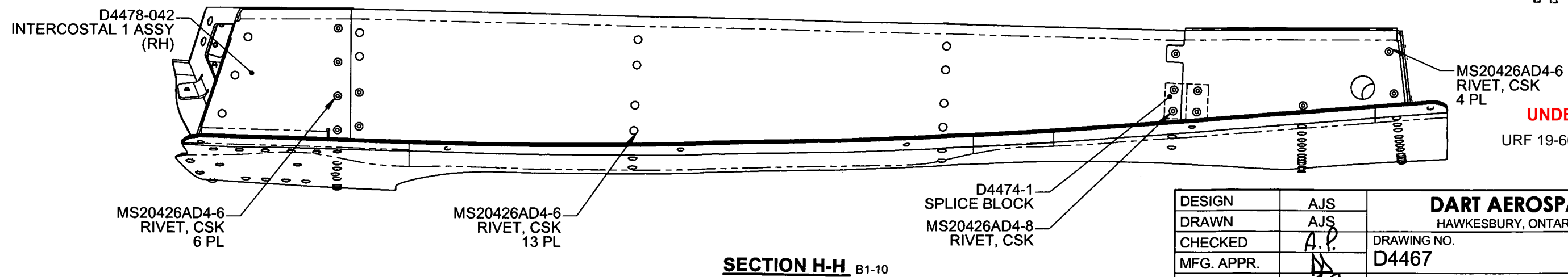
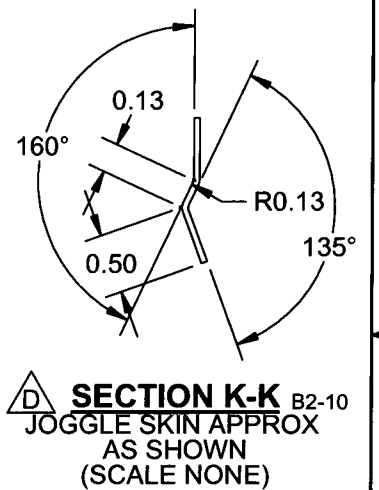
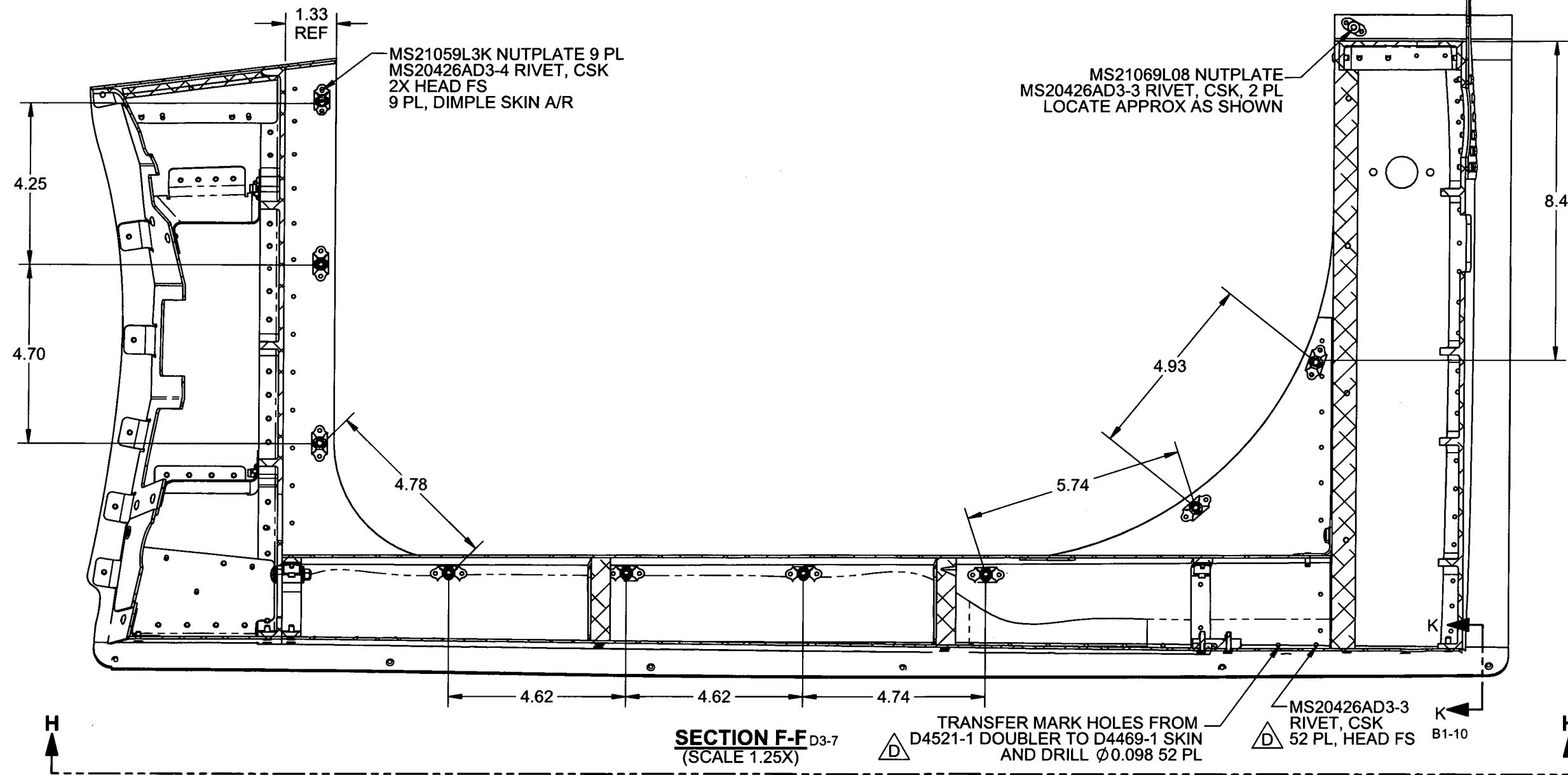


UNDER REVIEW
URF 19-663 19.03.27 (SAD)

RELEASED
2013-02-08

SECTION G-G A3-9
SUPPLEMENTAL VIEWS
(D4469-1, D4486-042 & D4486-4 REMOVED)

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO.	REV. D
MFG. APPR.	[Signature]	D4467	SHEET 9 OF 10
APPROVED	[Signature]	TITLE	SCALE
DE APPR.	[Signature]	LOWER DOOR ASSY	NTS
DATE	12.12.20	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



RELEASED
2013-02-08

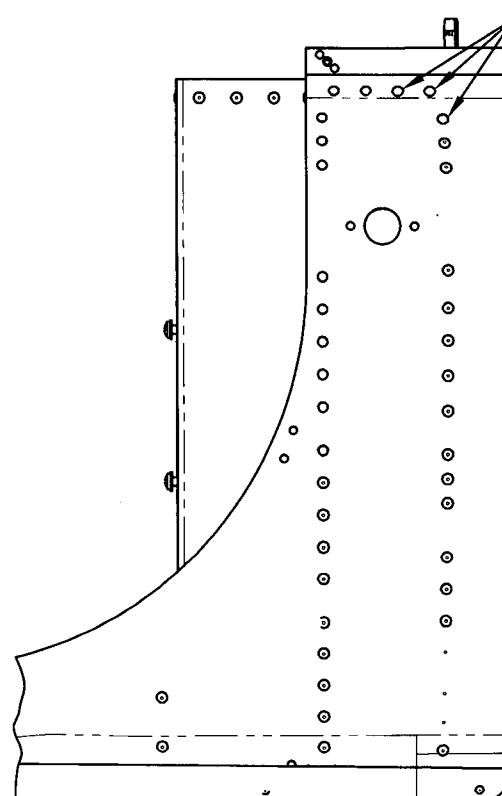
UNDER REVIEW
URF 19-663 19.03.27 (SAD)

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO.	REV. D
MFG. APPR.	DS	D4467	SHEET 10 OF 10
APPROVED	MS	TITLE	SCALE
DE APPR.	MS	LOWER DOOR ASSY	NTS
DATE	12.12.20	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

DRAWING NO. D4467	TITLE LOWER DOOR ASSY	REV. D	DART AEROSPACE LTD ENGINEERING ORDER	D.E.O. NO. D4467-D-1	SHEET NO. SHEET 1 OF 2	SCALE NTS
DRAWN AJS	CHECKED AP	MFG. APPR. DD	APPROVED HS	DE APPR. HS		
DATE 15.05.20	DATE 15.05.27	DATE 15.05.27	DATE 15.05.27	DATE 15.05.27	DATE 15.05.27	

REASON FOR CHANGE SEE PAR 15-406.

SEE SHEET 2 ZONE C1 AND SHEET 7 ZONE C8 CHANGE THE RIVETS SHOWN FROM PAN HEAD TO COUNTERSUNK AS SHOWN BELOW:



IS:
MS20601AD4W3
RIVET, CSK BLIND

WAS:
MS20470AD4-3
RIVET, PAN HEAD

UNDER REVIEW

URF 19-663 19.03.27 (SAD)

RELEASED
2015-08-27
ECN 15-46 9P

UPDATE PARTS LIST AS FOLLOWS:

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4467-041	LOWER DOOR ASSY (LH)
33	74	MS20470AD4-3	RIVET, PAN HEAD
37	24	MS20601AD4W3	RIVET, CSK BLIND

IS:

WAS:

33	71	MS20470AD4-3	RIVET, PAN HEAD
37	27	MS20601AD4W3	RIVET, CSK BLIND

ITEM	QTY -042	P/N	DESCRIPTION
	X	D4467-042	LOWER DOOR ASSY (RH)
33	74	MS20470AD4-3	RIVET, PAN HEAD
37	24	MS20601AD4W3	RIVET, CSK BLIND

IS:

WAS:

33	71	MS20470AD4-3	RIVET, PAN HEAD
37	27	MS20601AD4W3	RIVET, CSK BLIND

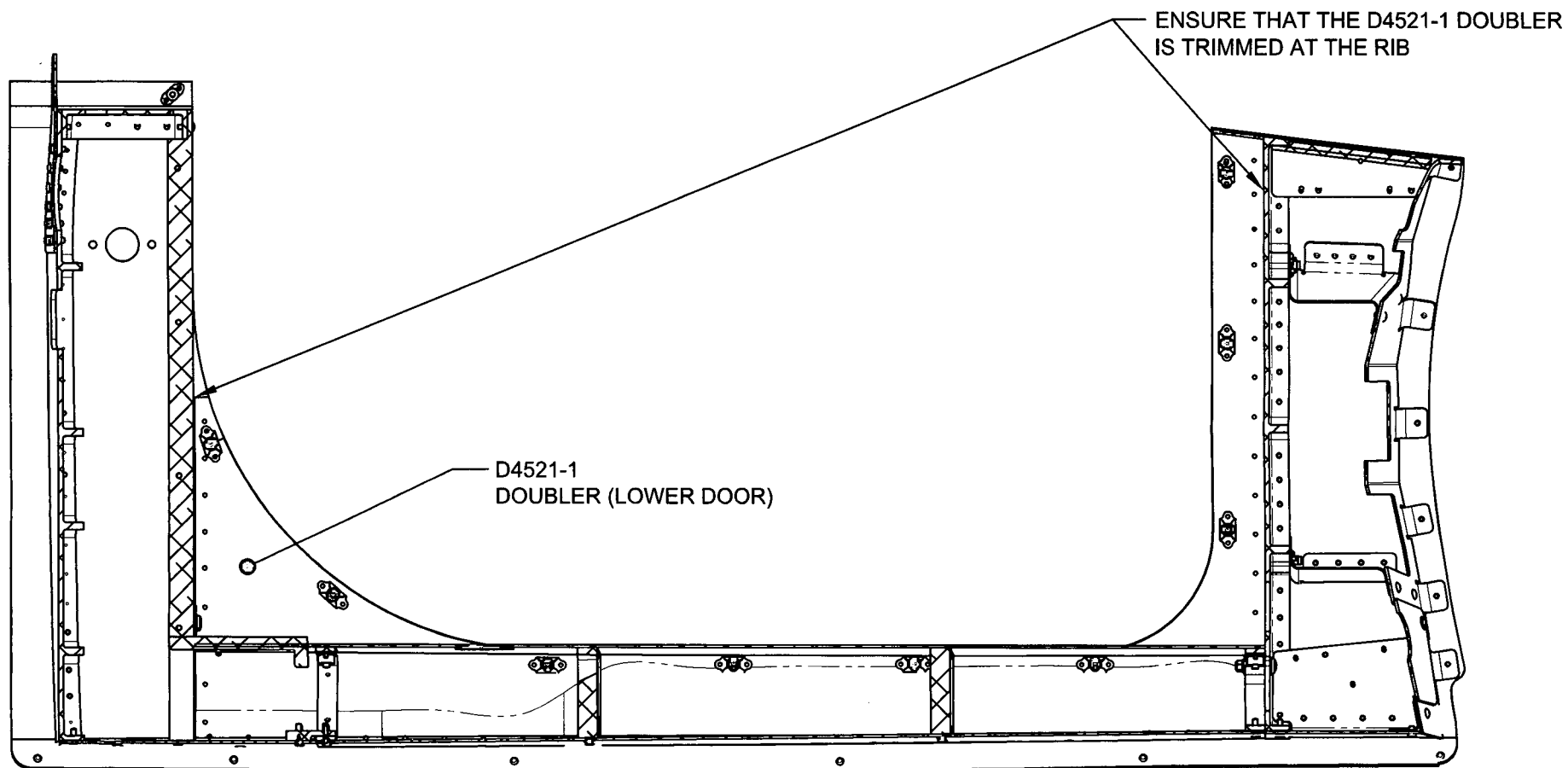
ALL OTHER INFORMATION REMAINS UNCHANGED

COPYRIGHT © 2012 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

DRAWING NO. D4467	TITLE LOWER DOOR ASSY	REV. D	DART AEROSPACE LTD ENGINEERING ORDER	D.E.O. NO. D4467-D-1	SHEET NO. SHEET 2 OF 2	SCALE NTS
DRAWN AJS	CHECKED AP	MFG. APPR. DD	APPROVED HS	DE APPR. <i>[Signature]</i>		
DATE 15.05.20	DATE 15.05.27	DATE 15.05.27	DATE 15.05.27	DATE 15.05.27	DATE 15-05-27	

REASON FOR CHANGE SEE PAR 15-406.

ON SHEETS 5 AND 10, ADD THE NOTE BELOW TO SECTIONS B-B AND SECTION F-F.



SECTION B-B
(SCALE 1.25X)

SECTION F-F
(SCALE 1.25X)

UNDER REVIEW

URF 19-663 19.03.27 (SAD)

RELEASED
2015-08-27
[Signature]

ALL OTHER INFORMATION REMAINS UNCHANGED

COPYRIGHT © 2012 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD.